

# Anaerobic Digestion of Waste

## Problems with Contraries and Innovative Solutions

Venice 2008

Second International Symposium on  
Energy from Biomass and Waste



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# Anaerobic Digestion of Municipal Solid Waste (MSW)

1920	<b>Contraries</b>	Sewage Sludge
1975		Manure
1985		Organic Industrial Waste
1990		Biowaste
1995		Organic Fraction of MSW (OFMSW)

**Technical Challenge increases with Content of „Contraries“:**

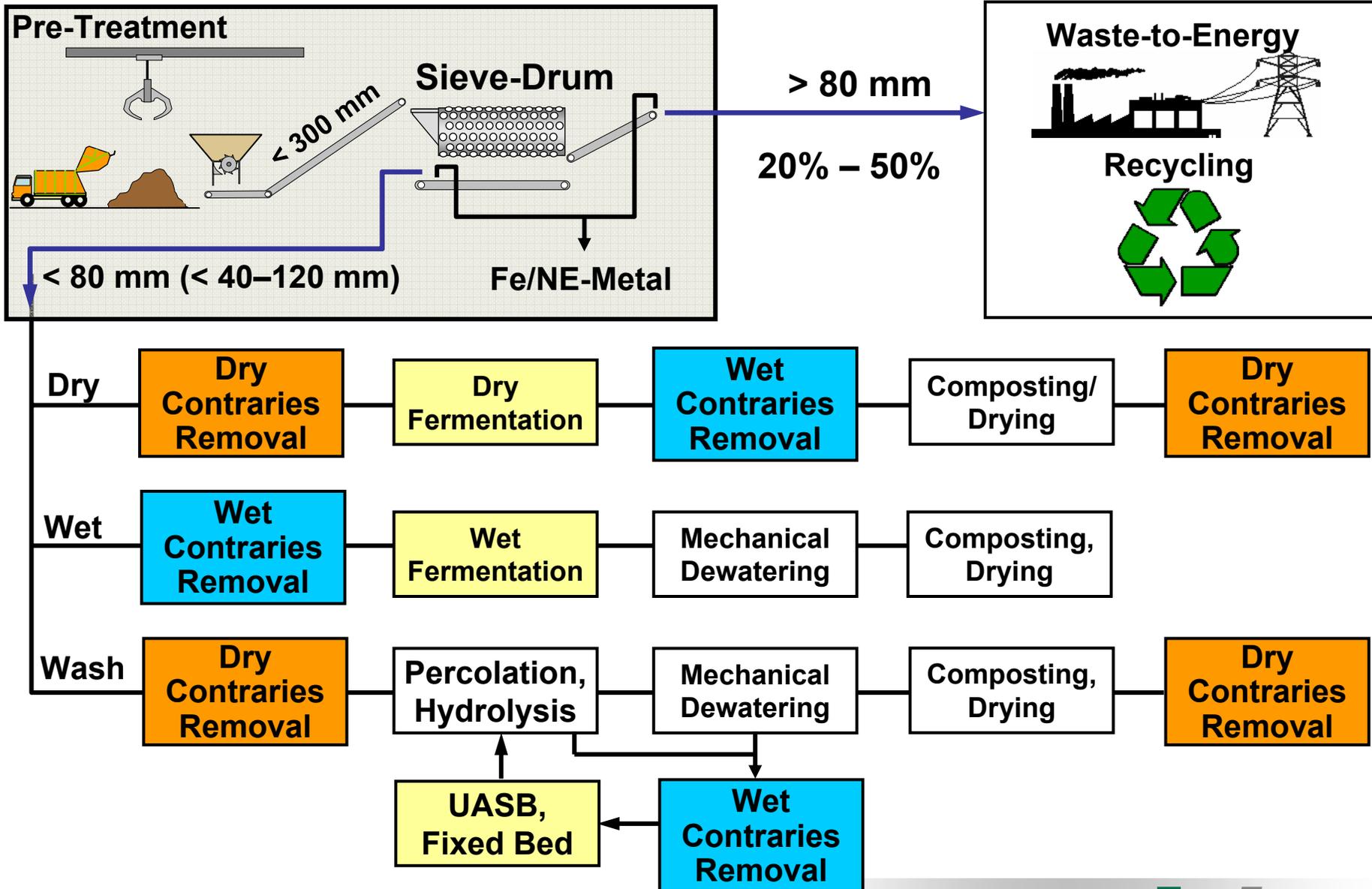
- Glass
- Stones
- Sand
- Plastics

**Contraries have to be removed for Protection of Plant Equipment**

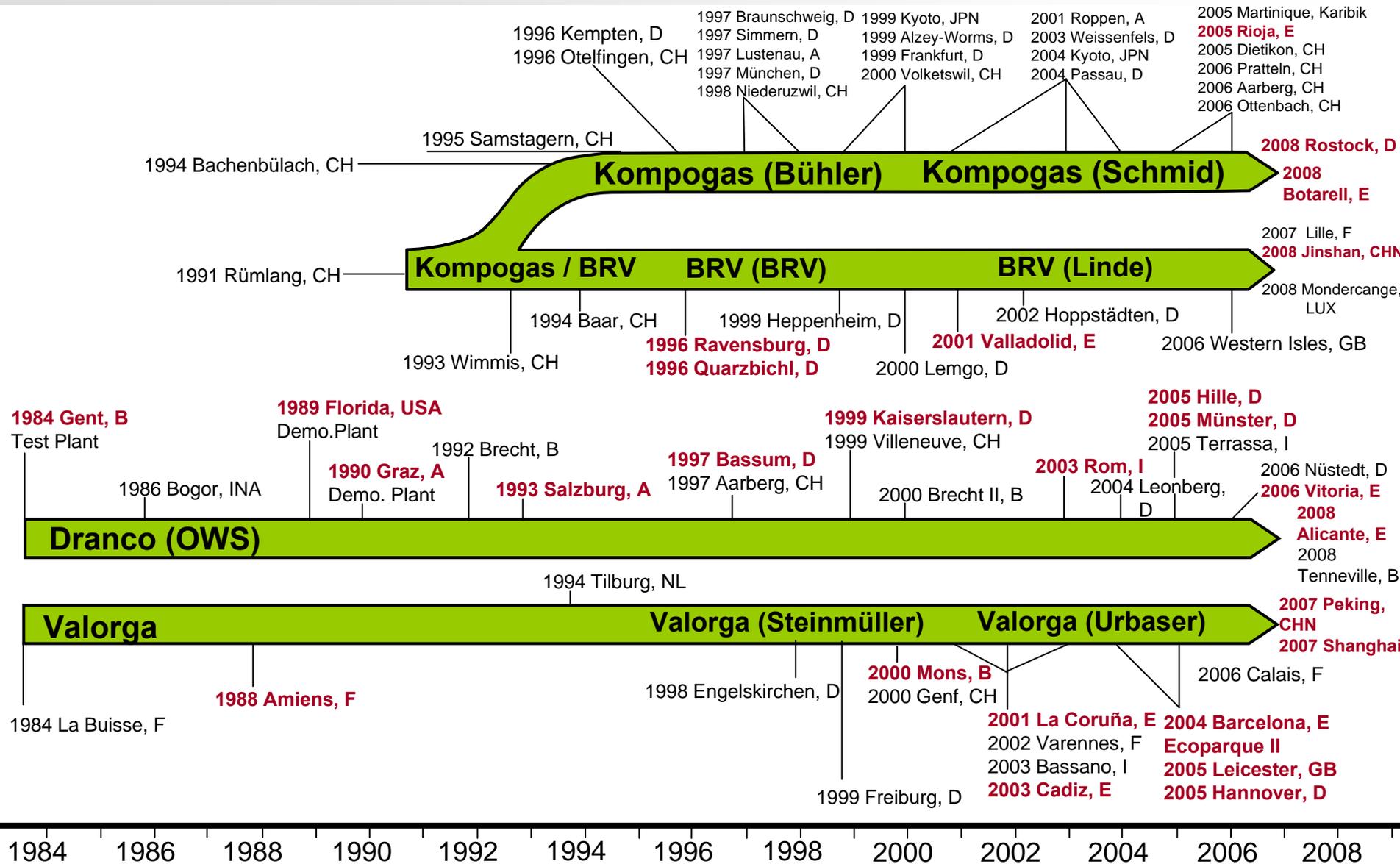
## **Status Quo:**

- **Frequent Plant Downtime in Wet Anaerobic Digestion of OFMSW**
- **Abrasive Wear on Plant Equipment**
- **Difficult Contraries Removal after Dry Anaerobic Digestion of OFMSW**
- **Few Options for Recycling of Digestate**

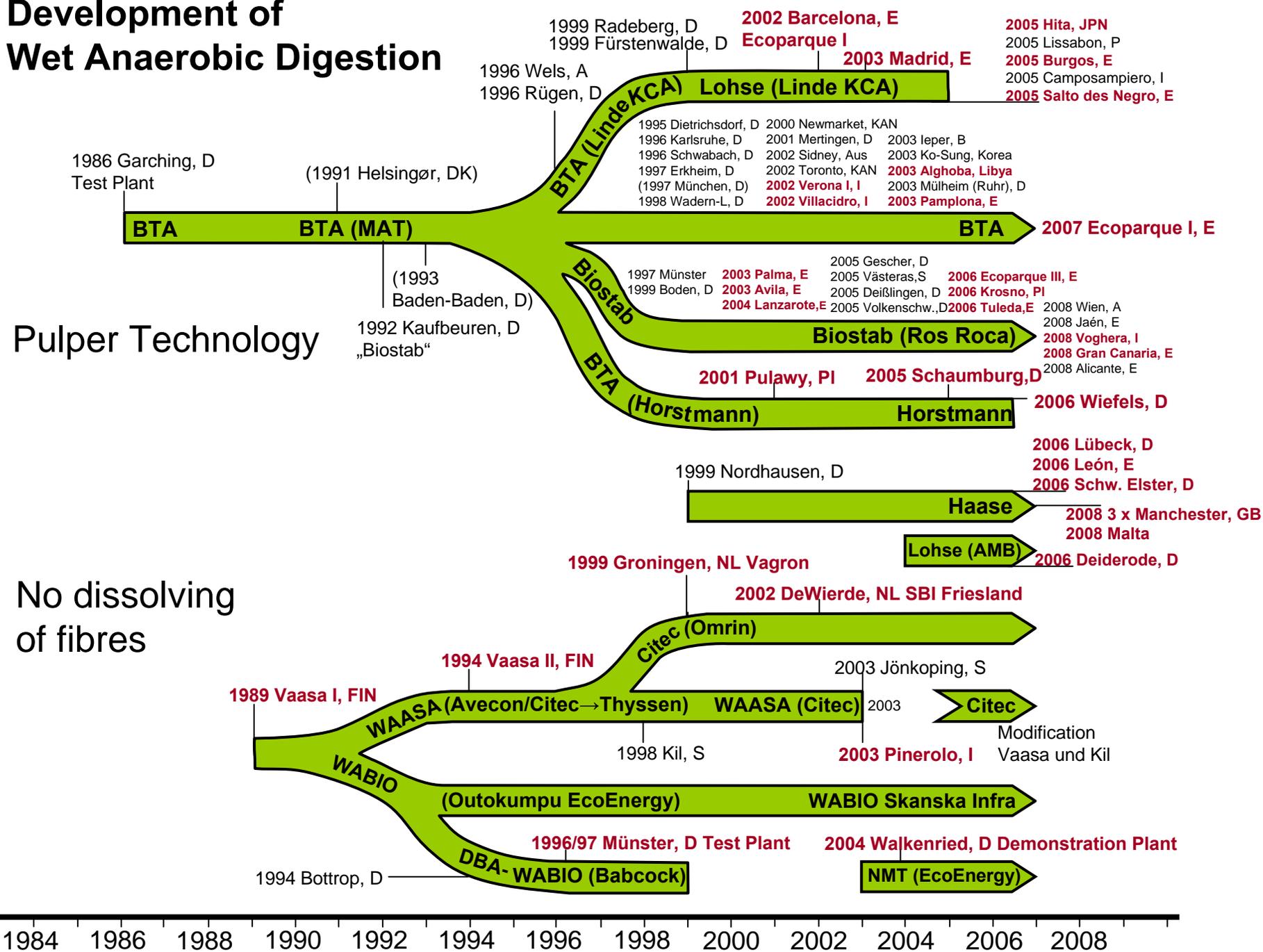
# Mechanical Treatment ⇒ AD-Technologies



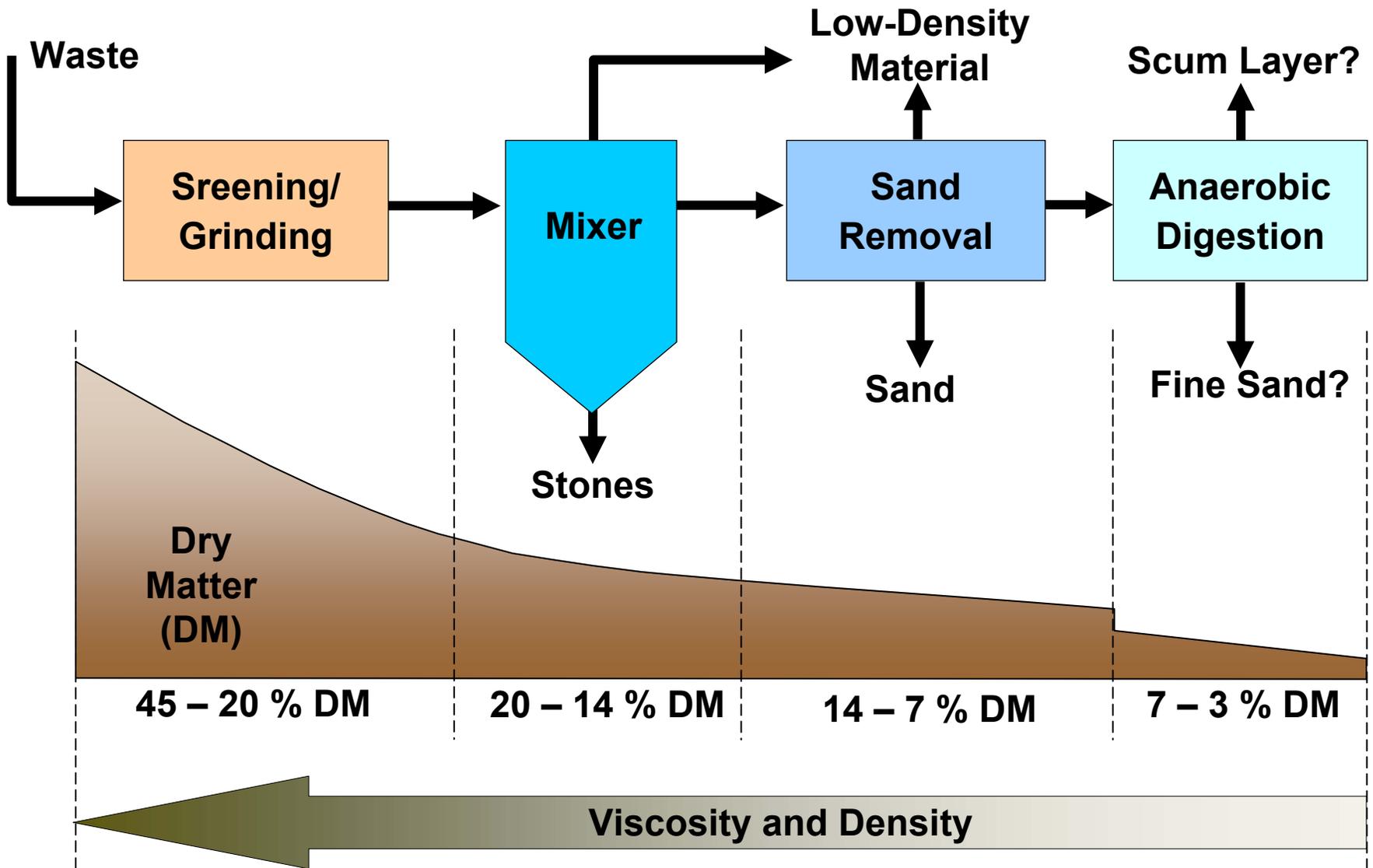
# Development of Dry Anaerobic Digestion



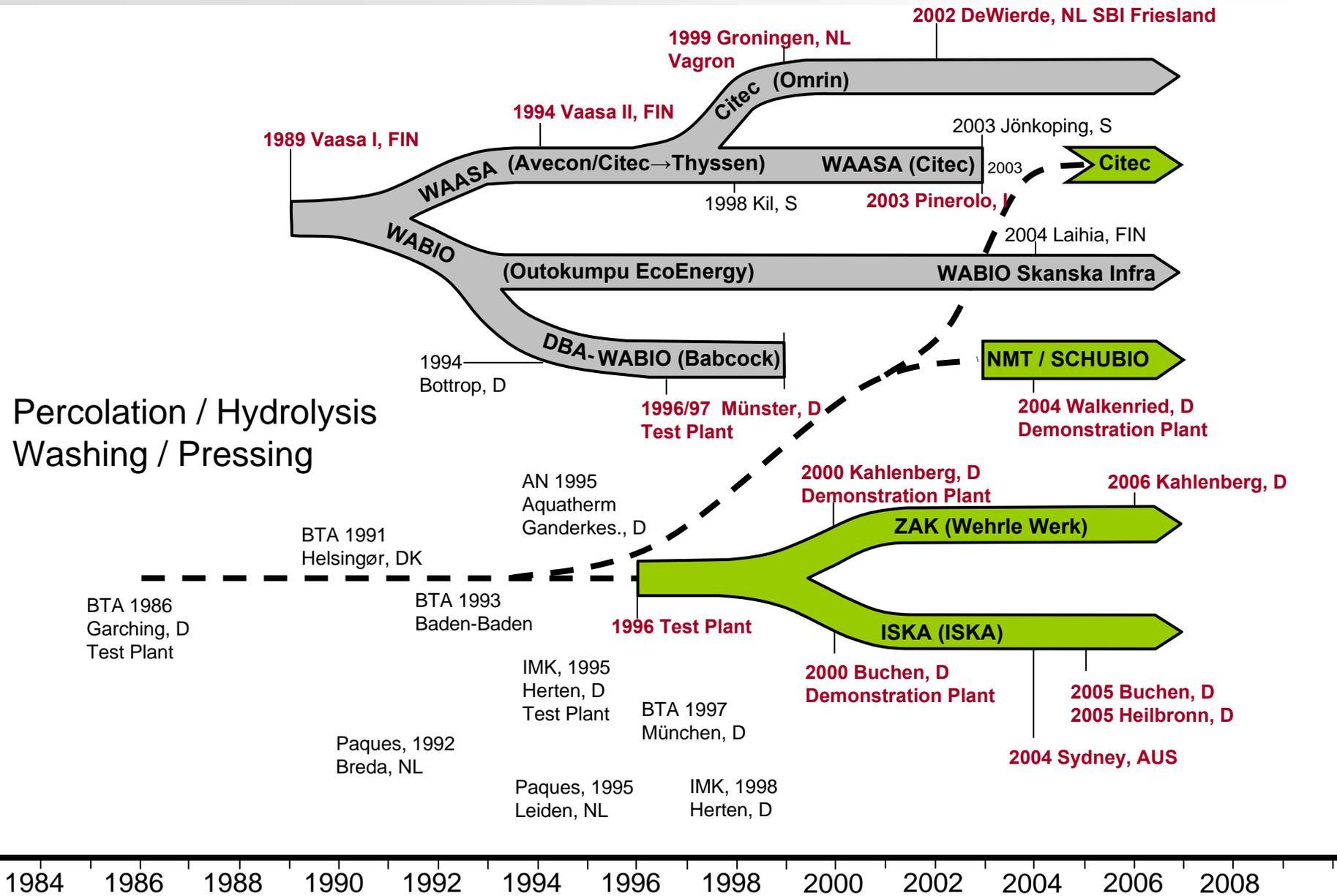
# Development of Wet Anaerobic Digestion



# Wet Contraries Removal for Wet AD

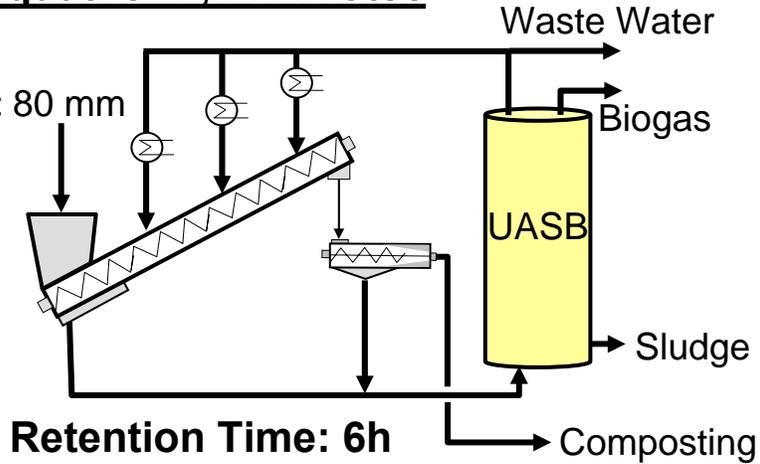


# Development of Percolation – Washing / Pressing Processes

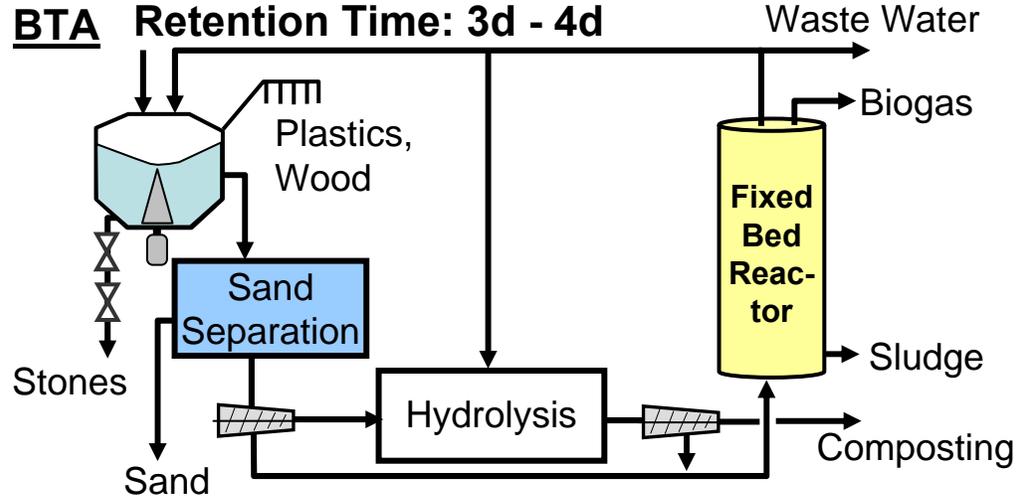


# Washing Processes - Examples

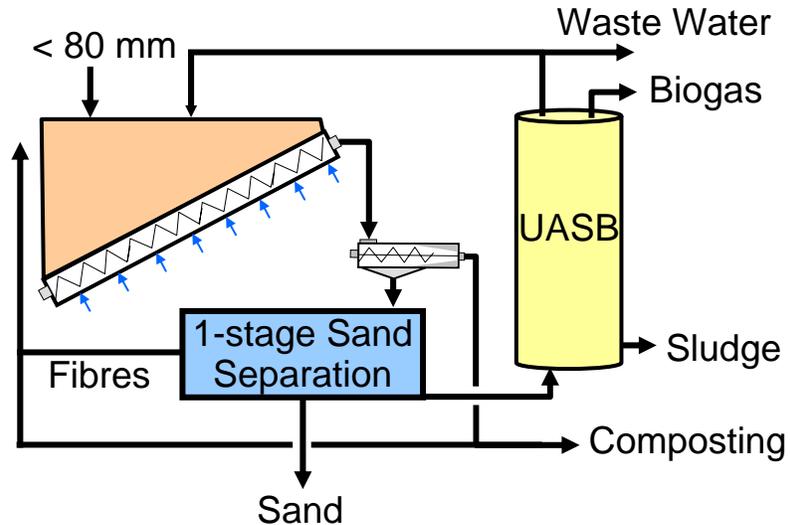
## Aquatherm, AN Biotec



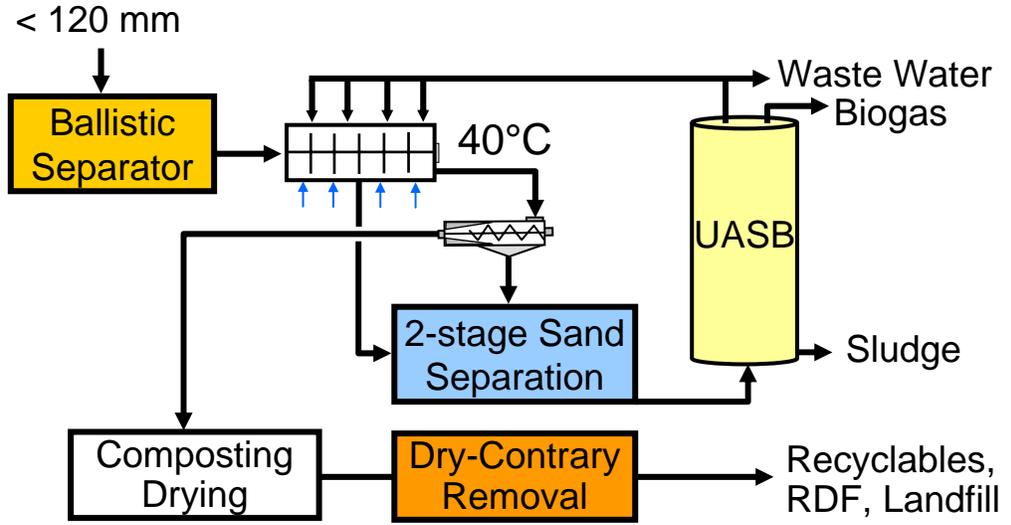
## BTA Retention Time: 3d - 4d



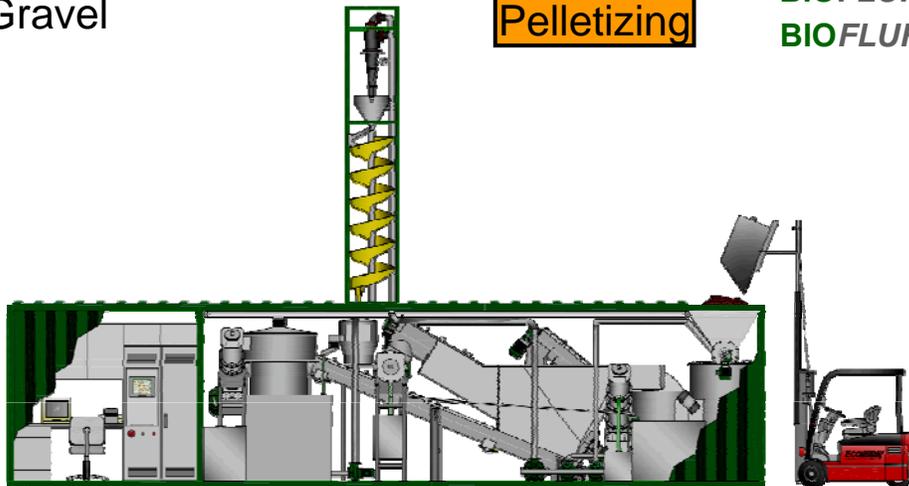
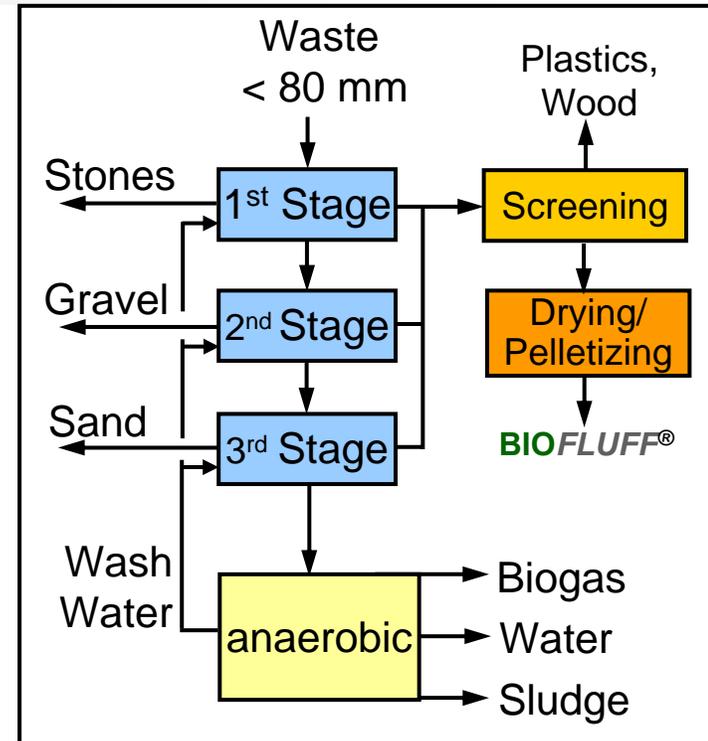
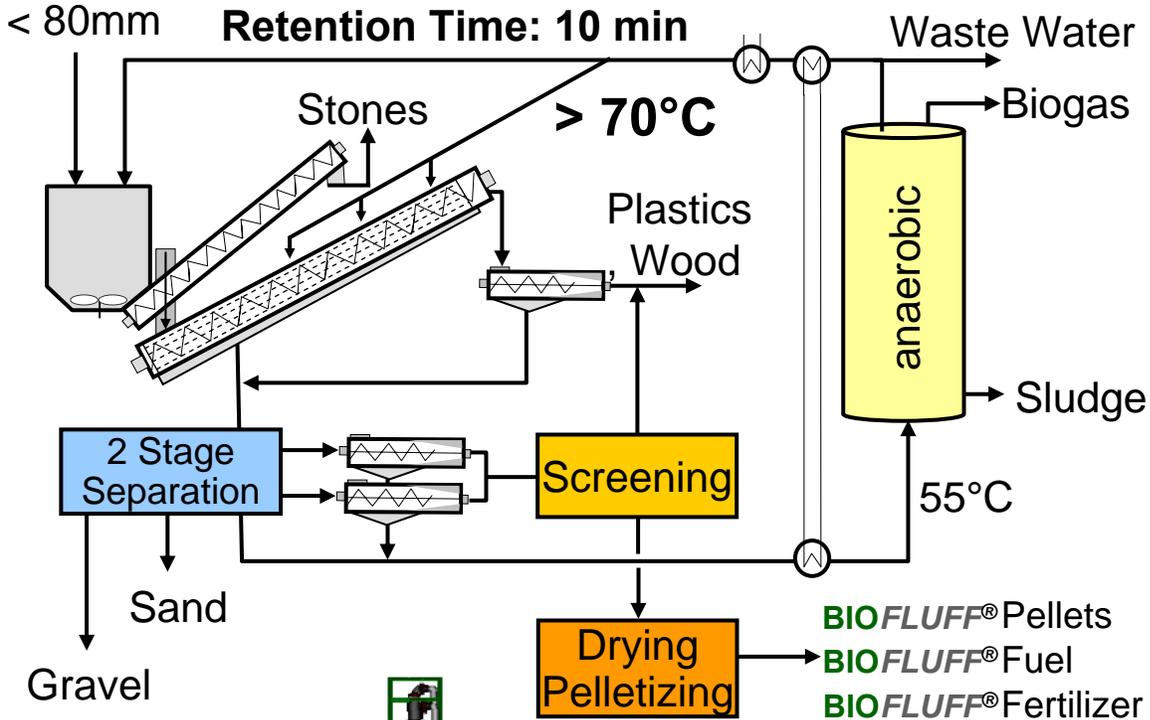
## IMK Retention Time: 3d



## Percolation Retention Time: 2d - 3d



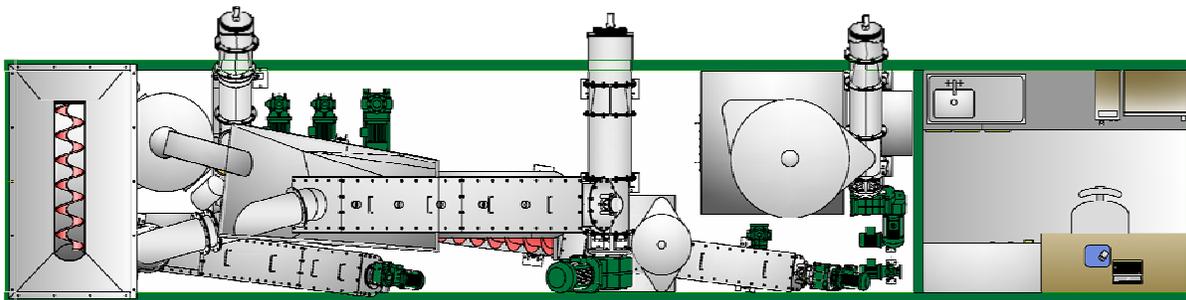
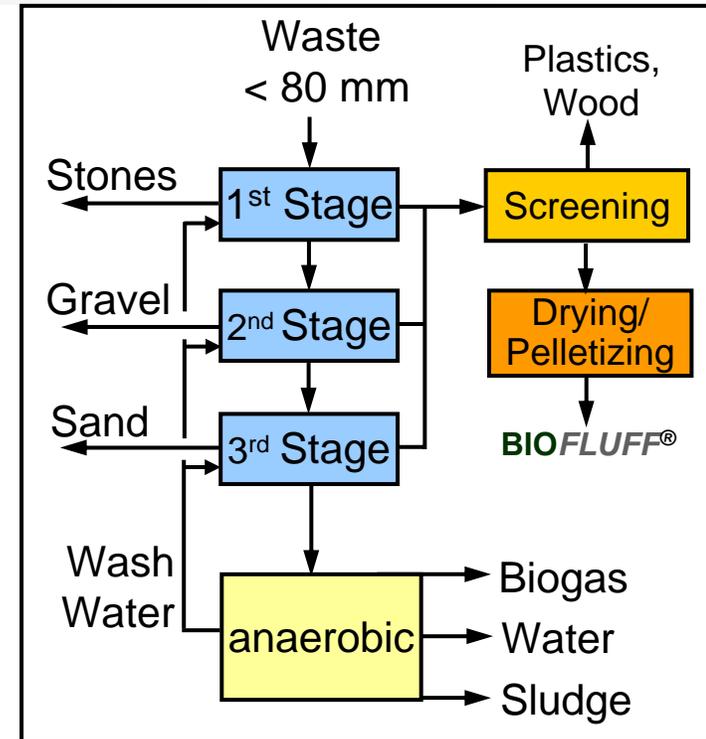
# SCHUBIO® (Former NMT Process) - EcoEnergy



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## Highlights:

- Short Retention Time
- AD Liquid free from contraries
- Separated Fractions are Recyclables:
  - Inert Fraction (Contraries) for Construction
  - Organic Fractions separated into:
    - Native Organics (**BIOFLUFF®**)
    - Plastics, Wood





**Thank you for your attention!**

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